

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 08/09/2008 2:51:04 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOCKNUT

Job Number: 41899

Part Number: D30155

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-09-15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries

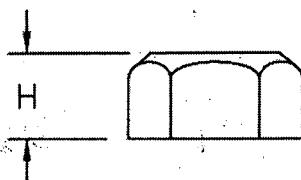


ON COPY
SHEET 1 OF 1

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. B SHEET 1 OF 1
		D3015	
DATE		TITLE	SCALE
03.07.15		LOCKNUT	NTS
A	01.05.03	NEW ISSUE	
B	03.07.15	ADD D3015-7	

SPECIFICATION CONTROL DRAWING

DESCRIPTION: SS LOCKNUT WITH NYLON INSERT.
 TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
 ALL DIMENSIONS ARE IN INCHES.



PART NO	SIZE	HEIGHT H	POSSIBLE SUPPLIER
D3015-1	1/4-20 UNC	0.31	ACKLANDS, P/N PFS LNNC14S1
D3015-3	5/16-18 UNC	0.34	ACKLANDS, P/N PFS LNNC516S1
D3015-5	7/16-14 UNC	0.46	ACKLANDS, P/N PFS LNNC716S1
D3015-7	M5	0.19	ACKLANDS, P/N PFS LNNM5S1

SHOP COPY

RETURN TO

ENGINEERING

UNCONTROLLED COPY

SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO. 41899

RELEASED

03.07.18

**ACKLANDS
GRAINGER.**

ACKLANDS - GRAINGER INC.
765 CAMERON ST.
HAWKESBURY ON K6A 2B7
(613) 632-2739

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ACKLANDS - GRAINGER INC.
PO BOX 2970
WINNIPEG MB R3C 4B5

FACTURE
DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON
K6A 1K7

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TO
K6A 1K7

DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON

PACKING SLIP ONLY
INVOICE TO FOLLOW

PACKING SLIP#
1417 0385672

PAGE
PAGE NO
1 of 1

DU CLIENT CUST. NO.	NO DE REFERENCE DU CLIENT CUST. REF. NO.	NO. DE LICENSE PROVINCIALE P.S.T. LIC. NO.	NO. DU CONTRAT CONTRACT NO.	EXP. DIRECTE DIR. SHIP	DATE DE LA COMMANDE ORDER DATE	DATE DE LA FACTURE INVOICE DATE					
1726280	7111	6122 5207		N	09/09/2008	09/11/2008					
VENDEUR SALESPERSON	TERMES TERMS	NO. DE VERSEMENTS NO. OF PMTS.	M.E.P. M.B.P.	DATE DU PREMIER VERSEMENT FIRST PAYMENT DATE	APP. DE CREDIT CREDIT AUTH	S'APPLIQUE AU NO. DE FACTURE APPLY TO INVOICE NO.	RC/ B.O./SUB.	COPIES	TP.S/G.S.T.		
Q01	*** NET 30 ***	0	0	00/00/0000 15:42							
NO. DE COMMANDE COMMAND NO.	CODE DU PRODUIT ITEM CODE	NO. DE PIECE ITEM NO.	PRIX DE LISTE SUGG. LIST		QUANTITE COMMANDEE QUANTITY ORDERED	QUANTITE EXPEDIEE QUANTITY SHIPPED	CODE DE COMMANDE B.O. CODE	UNITE DE MESURE DE COMMANDE UNIT OF MEASURE	PRIX PRICE	PRIX EXTENSIONNE EXTENDED PRICE	T.P. P. S.T.
C07E									PAR PER	ESC DIS	
C07E	PFS LNNC516S1	26.83	300	300	EA	18.244					
C07E	NUT LOCK NYLON HEX NC 5/16 18.8 SS	18.8				100				54.73	YYY
C07E	PFS LNNC716S1	89.22	200	200	EA	60.67					
C07E	NUT LOCK NYLON HEX NC 7/16 18.8SS	18.8				100				121.34	YYY
GST# 88970-1272											
VENDEUR SHIP VIA CUSTOMER PICK UP		FACTURESHIP BY	EXPIRATION COMPL. SHIP COMPLETE	PORT PAYE PPD FREIGHT	DATE DE LIVRAISON REQUISE REQUESTED DELIVERY	CONNAISSEMENT BILL OF LADING	CODE DE COMMANDE DIR. B.O. CODE: B - B.O. COMMANDE DIR. C - ANNULTE CANCEL D - EXP. DIRECTE DIR. SHIP	9275 9305	T.P.S./T.V.H. G.S.T./M.S.T. TAX PROV. PROV. TAX	8.80	
102		RECU PAR RECEIVED BY								14.09	
198.96											MONTANT TOTAL-TOTAL AMOUNT

COPIE DU CLIENT
CUSTOMER COPY